



### ***STANDARD CUT***

Most commonly used for general purpose deburring of steel, cast iron and other ferrous materials.



### ***DOUBLE CUT***

Basically a standard cut tool, with cuts made on the left hand spiral. The design produces a finer finish on material and reduces the size of the chips and slivers. It gives greater tool control.



### ***BEAR CUT***

Designed to substantially cut manufacturing production costs. This design and cut removes more material per hour. Engineered for heavy-duty applications. More durable due to the depth of the teeth. More resistant to chipping. Wider teeth make longer chips, which break up easier, and the profile of the teeth makes them less prone to filling up with chips.



### ***ALUMNA CUT***

For use on aluminum, magnesium, soft steel and non-ferrous materials such as hard plastic, rubber and wood. Provides easy chip flow and faster stock removal with little or no clogging.